



Delapena Tubehone Specifications

Rotation	
Diameter Range	25.0 –1000mm*
Jog Rotation	6 rpm
Rotation Speed	30 –240 rpm
Rotation Motor	1.5, 5.5, 11 or 15kW *
Stroke	
Stroke Length	2, 4, 6, 8 or 10-metre*
Creep Stroke Speed	2 -4 m/min
Cycle Stroke Speed	2 –24m/min
Stroking Motor	1.5, 5.5, 11 or 15kW *
Stroke Reversal	Accurate to Within 0.50mm, with Automatic Tight-Spot & Blind-End Short-Stroke Facility
Expansion	
Expansion Method	Push, Pull & Twist
Expansion System	Automatic With Full System Feed-Back & In-Built Tooling Protection
Clamping	
Options	End, o/d, 3-Jaw Chuck or Ratchet Strap Clamps Available*
Electrical	
Electrical System	CE approved. Conforms to BS EN6024 & BS7671
Motor Protection	IP54
Standard Supply	380 –420V, 3-phase, 50Hz
Control Voltage	24Vdc
Physical	
Length	Twice Stroke Length +3 Metres
Width	750mm
Height	1500mm
Colour	RAL9002

* Subject to honing application

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